

## Tool Instruction Exhaust Gas Recirculation (EGR) Leak Detection Update Kit

4328199R1

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Tool Number: 12-892-02 UPD



0000063204

**Figure 1. Exhaust Gas Recirculation (EGR) Leak Detection Kit Update – 12-892-02 UPD.**

## Purpose

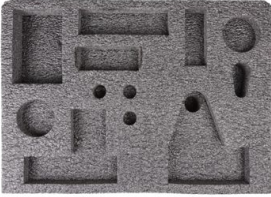


Instructions to update EGR Leak Detection Kit KL20060NAV to the latest level 12-892-02 kit, including tools for N13 engines.

## Application(s)




N13 Engines

## Tool Contents



Table 1

| Image                                                                                             | Tool Number  | Qty | Description                  |
|---------------------------------------------------------------------------------------------------|--------------|-----|------------------------------|
| <br>0000106379   | 12-892-02    | 1   | Foam Insert Replacement      |
| <br>0000063213  | 12-892-02-01 | 1   | Large Plate - Leak Detection |
| <br>0000063212 | 12-892-02-02 | 1   | Quick Connect Pop-off        |

**Tool Contents (cont.)**

| Image                                                                                                 | Tool Number  | Qty | Description                |
|-------------------------------------------------------------------------------------------------------|--------------|-----|----------------------------|
|  <p>0000063211</p>   | 12-892-02-03 | 1   | Hole Plug                  |
|  <p>0000107046</p>   | 12-892-02-04 | 1   | Interior Label Replacement |
|  <p>0000106380</p> | 12-892-02-05 | 1   | Exterior Label Replacement |

## Tool Contents (cont.)

| Image                                                                                               | Tool Number | Qty | Description                |
|-----------------------------------------------------------------------------------------------------|-------------|-----|----------------------------|
|  <p>0000160075</p> | 4328040R2   | 1   | Tool Instruction (Primary) |
|  <p>0000160075</p> | 4328199R1   | 1   | Tool Instruction (Update)  |

## Instructions

### Upgrading KL20060NAV to Latest Level 12-892-02 Kit

1. Discard original tool instruction 4328040R1 and replace with tool instruction 4328040R2.
2. Remove all tools from KL20060NAV kit.
3. Discard KL20060-4 Large Plate - Leak Detection.
4. Remove original KL20060NAV foam insert and discard.
5. Install replacement foam insert 12-892-02.

## Instructions (cont.)



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**Figure 2. 12-892-02 UPD Tool Configuration.**

6. Position remaining tools – 12-892-02-01 Large Plate, 12-892-02-02 Quick Connect Pop-Off, and 12-892-02-03 Hole Plug – into 12-892-02 Foam Insert Replacement as shown (Figure 2).
7. Remove label from case interior.
8. Install interior label replacement to case interior.
9. Remove label from case exterior.
10. Install external label replacement to case exterior.
11. Store updated 12-892-02 kit for next use.

## Contact Information

If you would like to order additional Tools or need replacement parts, please refer to the [Navistar Service Tool Catalog](#). If you have questions, concerns, feedback, or need replacement parts, please contact:

### [Navistar Service Tool Support Center](#)

- Phone: 800-365-0088 (Toll-Free) or 630-985-4171.
- Submit a Service Tool IKNOW Case