

## Tool Instruction Steering Column Anti-Rotation Pin

4328603R1

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Tool Number: J-42640



0000433171

Figure 1. J-42640 — Steering Column Anti-Rotation Pin

### Purpose

This essential tool is designed to hold the steering column in place during service.

### Application(s)

International<sup>®</sup> CV<sup>™</sup> Series Vehicles

Additional vehicle / engine applications may apply

**⚠ WARNING: To prevent personal injury and / or death, read all safety instructions in the “Safety Information” section of the *Engine Service Manual* or *Engine Diagnostic Manual*.**



**⚠ WARNING: To prevent property damage, personal injury, and / or death, park vehicle on hard flat surface, turn the engine off, set the parking brake, and install wheel chocks to prevent the vehicle from moving in either direction.**

**⚠ WARNING: To prevent personal injury and / or death, always wear safe eye protection when performing vehicle maintenance.**

**⚠ WARNING: To prevent property damage, personal injury, and / or death, inspect tool for wear / damage prior to use. Replace any worn or damaged components as necessary.**

## Tool Contents

Table 1

Image	Tool Number	Qty	Description
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## Instructions

**NOTE: Please reference International® Service Portal<sup>SM</sup> regarding any possible revisions to this document.**

1. Park vehicle on a flat surface, with wheels straight ahead.
2. Shift transmission into Park or Neutral and set parking brake.
3. Turn ignition to Key OFF position.
4. Install wheel chocks.
5. Secure steering column in position using the steering column anti-rotation pin. Refer to appropriate Service Manual for detailed instructions.
6. Perform desired service procedures.
7. Remove steering column anti-rotation pin. Refer to appropriate Service Manual for detailed instructions.
8. Remove wheel chocks.

## Care and Maintenance

- Keep tools clean and free of contaminants
- Replace any damaged components

## Contact Information

If you would like to order additional tools or need replacement parts, please refer to the Navistar Service Tool Catalog. If you have questions, concerns, or feedback, please contact Navistar Service Tool Support Center:

- Submit a Service Tool iKNOW Case File.
- Phone: 800-365-0088 (toll free).