

Tool Instruction Transmission Service Kit

4328855R1

Tool Number: 13-000-05



0000477527

Figure 1. Transmission Service Kit 13-000-05

Purpose

Essential tools used to service the transmission.

Application(s)

2024 International® T14 Transmission

Application(s) (cont.)

GOVERNMENT REGULATION: Engine fluids (oil, fuel, and coolant) may be a hazard to human health and the environment. Handle all fluids and other contaminated materials (such as filters or rags) in accordance with applicable regulations. Recycle or dispose of engine fluids, filters, and other contaminated materials according to applicable regulations.

WARNING: To prevent personal injury, and / or death, or damage to property, read all safety instructions in the "Safety Information" section of the *Engine Service Manual* or *Engine Diagnostic Manual*.

WARNING: To prevent personal injury, and / or death, or damage to property, park vehicle on hard flat surface, turn the engine off, set the parking brake, and install wheel chocks to prevent the vehicle from moving in either direction.

WARNING: To prevent personal injury and / or death, always wear safe eye protection when performing vehicle maintenance.

WARNING: To prevent personal injury, and / or death, or damage to property, inspect tool for wear / damage prior to use. Replace any worn or damaged components as necessary.

Tool Contents

Table 1

Image	Tool Number	Qty	Description
0000477512	13-183-03	1	Output Shaft Seal Installer Includes:
			13-183-03-01 — Output Shaft Adapter
			13-183-03-02 — Threaded Rod
			13-183-03-03 — Output Seal Installer
			13-183-03-04 — Output Flange Installer
0000477514	13-172-03	1	Input Shaft Seal Installer

Tool Contents (cont.)

Table 1. (cont.)

Image	Tool Number	Qty	Description
0000477516	11-059-01	1	Assembly Tool
0000477515	11-059-03	1	Bearing Release Tool
0000477517	13-125-04	1	Counterhold Includes: 13-125-04-01 — Counterhold Bracket 13-125-04-02 — Leverage Bar 13-125-04-03 — Bolt Kit
0000477518	13-125-03	1	70mm socket 12-point
0000477525	11-729-04	1	Measuring Tool

Tool Contents (cont.)

Table 1. (cont.)

Image	Tool Number	Qty	Description
28mm 18mm 13-981-01 44889	13-961-01	1	Pneumatic Shift Actuator Alignment Tool
NAVISTAR 0000160075	4328855R1	1	Tool Instruction

Tool Contents (cont.)

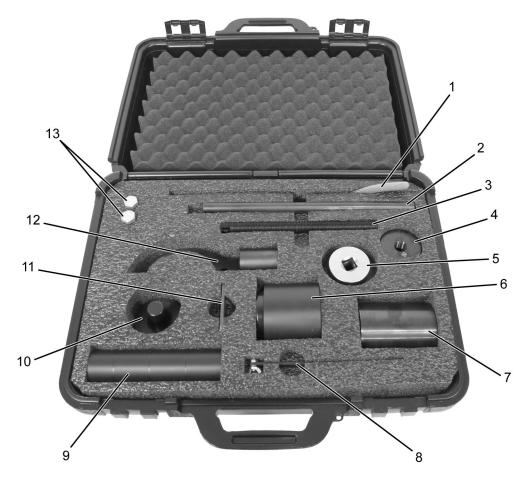


Figure 2. Transmission Service Kit 13-000-05 in Case

- 1. Bearing Release Tool 11-059-03
- 2. Leverage Bar 13-125-04-02
- 3. Threaded Rod 13-183-03-02
- 4. Output Shaft Adapter 13-183-03-01
- 5. 70 mm power socket, 12-point 13-125-03
- 6. Output Seal Installer 13-183-03-03
- 7. Output Flange Installer 13-183-03-04
- 8. Measuring Tool 11-729-04
- 9. Assembly Tool 11-059-01
- 10. Input Shaft Seal Installer 13-172-03

0000478496

- 11. Pneumatic Shift Actuator Alignment Tool 13-961-01
- 12. Counter Hold Bracket 13-125-04-01
- 13. Bolt Kit 13-125-04-03

Instructions

IMPORTANT: Please reference International® Service Portal[™] regarding any possible revisions to this document.

1. Refer to appropriate Service Manual for detailed instructions.

Care and Maintenance

Keep tools clean and free of contaminants.

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Care and Maintenance (cont.)

• Replace any damaged components.

Contact Information

If you would like to order additional tools or need replacement parts, please refer to the Navistar Service Tool Catalog. If you have questions, concerns, or feedback, please contact Navistar Service Tool Support Center:

- Submit a Service Tool iKNow Case File.
- Phone: 800-365-0088 (toll free).